

**Process and apparatus for producing a laminate,  
comprising at least one polymer film with information  
and at least one substrate, for further processing for  
forgery-proof documents**

**Abstract**

The invention relates to a process and an apparatus for producing a laminate, comprising at least one polymer film with information and at least one substrate, for further processing for forgery-proof documents, in which, in the first processing station (31), a supporting film (23) is delaminated on a first side of the polymer film (17), after which a substrate (18) is laminated on by an adhesive and subsequently exposed to a crosslinking-active radiation, and in which a laminate (44) led out from the first processing station (31) is fed to a second processing station (51), and the supporting film (23) is delaminated on a second side of the laminate (44), after which a substrate (19) is laminated on by an adhesive and subsequently exposed to a crosslinking-active radiation. (Significant figure: Figure 2)